## Workholding, Clamping \& Fixturing

## 6-Jaw Cast Iron Body Scroll Chucks — 2pc Hard Rev. Jaws

## Features:

- 6-Jaw, self-centering scroll chuck with manual gripping and a high quality cast iron body
- Smart design, allowing inner parts to be replaced quickly
- Mounted on the machine-tool spindle from the back of the chuck, using the adapter plate


## Application:

- This chuck is designed for all types of workshop machining operations on conventional lathes and grinders
- Gripping force is equally distributed over 6-Jaws, allowing the chuck to machine thin-walled workpieces and clamp without deformation


| Mounting 3805 <br> Plain Back |  | Chuck Size | 8" | 10" | 12" | $16^{\prime \prime}$ | 201 | $25{ }^{\prime \prime}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Hole Size | 2.1653 | 2.9921 | 4.0551 | 5.3543 | 7.48 | 9.92 |
|  |  | Weight lbs. | 39 | 64 | 110 | 187 | 320 | 551 |
|  |  | Code No. Price \$ | $\frac{441160}{2,369.69}$ | $\frac{441162}{2,877.47}$ | $\frac{441164}{3,859.21}$ | $\frac{441166}{7,109.07}$ | $\frac{441168}{15,132.08}$ | $\frac{441170}{25,389.48}$ |


| Spare Parts - See Pages: H60-61 |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 set of hard top jaws | 1 set of hard master jaws | 1 wrench |  |  | Soft top jaws |
| Engineering Data See Pages: H62-66 |  |  |  |  |  |  |

## 6-Jaw Cast Iron Body Scroll Chucks — Hard Solid Jaws

## Features:

- 6-Jaw, self-centering scroll chuck with manual gripping and a high quality cast iron body
- Smart design, allowing inner parts to be replaced quickly
- Mounted on the machine-tool spindle from the back of the chuck, using the adapter plate

Application:

- This chuck is designed for all types of workshop machining operations on conventional lathes and grinders
- Gripping force is equally distributed over 6-Jaws, allowing the chuck to machine thin-walled workpieces and clamp without deformation


| $\begin{aligned} & \hline \text { Mounting } \\ & 3804 \\ & \text { Plain Back } \end{aligned}$ |  | Chuck Size | 8" | $10^{\prime \prime}$ | 12" | $16{ }^{\prime \prime}$ | $20^{\prime \prime}$ | $25^{\prime \prime}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Hole Size | 2.1653 | 2.9921 | 4.0551 | 5.3543 | 7.48 | 9.92 |
|  |  | Weight lbs. | 39 | 64 | 110 | 187 | 320 | 551 |
|  |  | Code No. Price \$ | $\frac{441060}{2,060.61}$ | $\frac{441062}{2,502.15}$ | $\frac{441064}{3,355.81}$ | $\frac{441066}{\mathbf{6 , 1 8 1 . 8 0}}$ | $\frac{441068}{13,158.37}$ | $\frac{441070}{22,077.81}$ |


| Spare Parts - See Pages: H60-61 |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 set of outside hard solid jaws | 1 set of inside hard solid jaws | 1 wrench |  |  | 1 set of soft solid jaws |
| Engineering Data See Pages: H62-66 |  |  |  |  |  |  |

